

FIG. 1

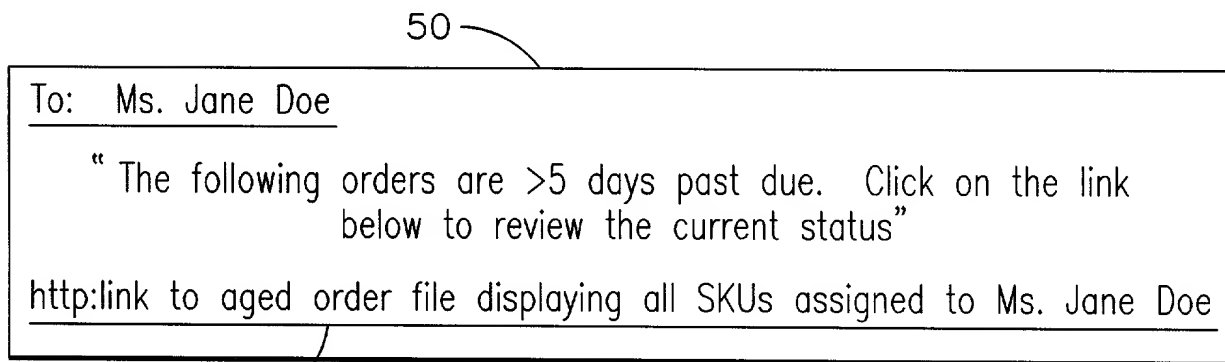


FIG. 2

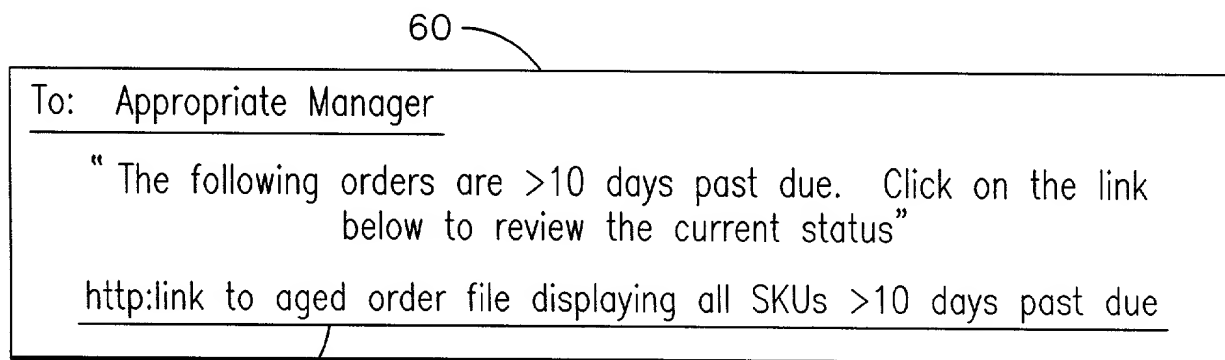


FIG. 3

| MFG LOC | SKU | # OF LINE ITEMS | | TOTAL | | TOTAL UNITS | | CAUSE | TARGET | | STATUS | ACTION |
|-------------|---------|-----------------|-----|-------|--|-------------|-------|-----------------|------------|------------|------------------|--------|
| | | >5 | >10 | UNITS | | NOT SCHED | LEVEL | | FIX DATE | ALL ADC | | |
| W430 | Z140 | 100 | 50 | 150 | | 50 | 1 | PROD TRANSITION | 04/02/2001 | 04/15/2001 | Waiting on parts | Other |
| X120 | JBX1230 | 75 | 25 | 100 | | 23 | 1 | NOT IN STOCK | 04/02/2001 | 04/15/2001 | Re-tooling Shop | Other |
| GRAND TOTAL | | 175 | 75 | 250 | | 73 | | | | | | |

FIG. 4

| MFG LOC | SKU | # OF LINE ITEMS | | TOTAL | | TOTAL UNITS | | CAUSE | TARGET | | TARGET |
|-------------|---------|-----------------|--------|-------|--|-------------|-------|-----------------|------------|------------|--------|
| | | >10 | >99999 | UNITS | | NOT SCHED | LEVEL | | FIX DATE | ALL ADC | |
| W430 | Z140 | 1200 | 0 | 2500 | | 250 | 2 | PROD TRANSITION | 04/02/2001 | 04/15/2001 | |
| X120 | JBX1230 | 500 | 0 | 700 | | 175 | 2 | NOT IN STOCK | 04/02/2001 | 04/15/2001 | |
| GRAND TOTAL | | 1700 | 0 | 3200 | | 425 | | | | | |

| STATUS | | ACTION | | FREE FORM | |
|------------------|--|--------|--|----------------------------|--|
| Waiting on parts | | Other | | Parts to arrive on 4/1/01 | |
| Re-tooling Shop | | Other | | Re-tooling complete 4/7/01 | |

FIG. 5

Business Rules Chart Example:
LINE ITEMS BY AGE CATEGORIES

| | <=5 | >5 | 6 to15 | >15 |
|-------------------------|--------|--------|--------|-------|
| Goods Availability Team | ↓ 1586 | ↓ 1380 | ↓ 1035 | ↓ 345 |
| Distribution Team | ↓ 833 | ↑ 453 | ↑ 393 | ↑ 60 |
| Order Entry Team | ↓ 145 | ↑ 319 | ↑ 255 | ↓ 64 |
| TOTAL | ↓ 2564 | ↑ 2152 | ↑ 1683 | ↓ 469 |

FIG. 6

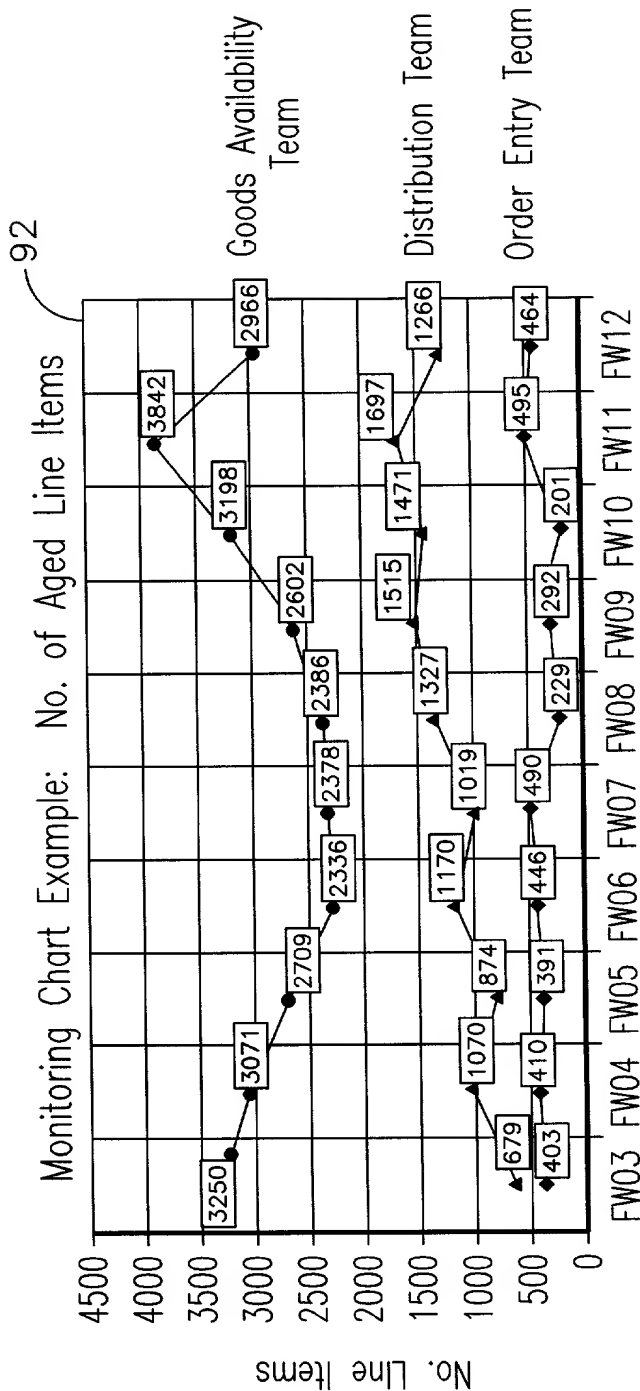


FIG. 7